

Additionally, there has been growing interest in the development of solid-phase synthetic approaches to hydantoin and dihydrouracil derivatives, particularly those substituted at the *N*-1, *N*-3, and C-5 positions. Syntheses of 1-aminohydantoins and 3-aminohydantoins by solid-phase synthetic approaches are disclosed in the following references: Dewitt, S. H.; Kiely, J. S.; Stankovic, C. J.; Schroder, M. C.; Reynolds Cody, D. M.; Pavia, M. R. *Proc. Natl. Acad. Sci.* **1993**, *90*, 6909-6913. Dressman, B. A.; Spangle, L. A.; Kaldor, S. W. *Tetrahedron Lett.* **1996**, *37*, 937-940. Hanessisan, S.; Yany, R.-Y. *Tetrahedron Lett.* **1996**, *37*, 5835-5838. Kim, S. W.; Ahn, S. Y.; Koh, J. S.; Lee, J. H.; Ro, S.; Cho, H. Y. *Tetrahedron Lett.* **1997**, *38*, 4603-4606. Matthews, J.; Rivero, R. A. *J. Org. Chem.* **1997**, *62*, 6090-6092. Gong, Y.-D.; Najdi, S.; Olmstead, M. M.; Kurth, M. J. *J. Org. Chem.* **1998**, *63*, 3081-3086. Xiao, X.; Ngu, K.; Chao, C.; Patel, D. V. *J. Org. Chem.* **1997**, *62*, 6968-6973. Smith, J.; Liras, J. L.; Schneider, S. E.; Anslyn, E. V. *J. Org. Chem.* **1996**, *61*, 8811-8813. Sim, M. M.; Ganesan, A. *J. Org. Chem.* **1997**, *62*, 3230-3233. Wilson, L. J.; Li, M.; Portlock, D. E. *Tetrahedron Lett.* **1998**, *39*, 5135-5138. Hamuro, Y.; Marshall, W. J.; Scialdone, M. A. *J. Comb. Chem.* **1999**, *1*, 163-167.

There is a continuing need for improved processes for producing 3-aminohydantoins, 3-aminodihydrouracils, and their thio-substituted counterparts.

Summary of the Invention

The present invention provides a process for the efficient assembly of Boc-protected 3-aminohydantoins/thiohydantoins and 3-aminodihydrouracils/dihydrothiouracils via a one-pot solution phase or solid phase synthesis from readily available starting materials.

Detailed Description of the Invention

Definitions and Usage of Terms

"Alkyl" is a saturated or unsaturated hydrocarbon chain having 1 to 18 carbon atoms, preferably 1 to 12, more preferably 1 to 6, more preferably still 1 to 4 carbon atoms. Alkyl chains may be straight or branched. Preferred branched alkyl have one or two branches. Unsaturated alkyl have one or more double bonds and/or one or more triple bonds. Alkyl chains may be unsubstituted or substituted with from 1 to about 4 substituents unless otherwise specified.

"Aromatic ring" is a benzene ring or a naphthlene ring.

"Carbocyclic ring" is a saturated or unsaturated hydrocarbon ring. Carbocyclic rings are not aromatic. Carbocyclic rings are monocyclic, or are fused, spiro, or bridged bicyclic ring systems. Monocyclic carbocyclic rings contain from about 4 to about 10 carbon atoms, preferably from 4 to 7 carbon atoms, and most preferably from 5 to 6

carbon atoms in the ring. Bicyclic carbocyclic rings contain from 8 to 12 carbon atoms, preferably from 9 to 10 carbon atoms in the ring. Carbocyclic rings may be unsubstituted or substituted with from 1 to about 4 substituents on the ring.

“Heteroatom” is a nitrogen, sulfur, or oxygen atom. Groups containing more than one heteroatom may contain different heteroatoms. As used herein, halogens are not heteroatoms.

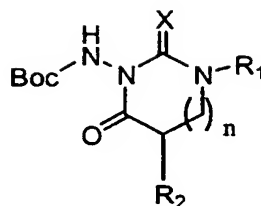
“Heterocyclic ring” is a saturated or unsaturated ring containing carbon and from 1 to about 4 heteroatoms in the ring. Heterocyclic rings are not aromatic. Heterocyclic rings are monocyclic, or are fused or bridged bicyclic ring systems. Monocyclic heterocyclic rings contain from about 4 to about 10 member atoms (carbon and heteroatoms), preferably from 4 to 7, and most preferably from 5 to 6 member atoms in the ring. Bicyclic heterocyclic rings contain from 8 to 12 member atoms, preferably 9 or 10 member atoms in the ring. Heterocyclic rings may be unsubstituted or substituted with from 1 to about 4 substituents on the ring.

“Heteroaromatic ring” is an aromatic ring system containing carbon and from 1 to about 4 heteroatoms in the ring. Heteroaromatic rings are monocyclic or fused bicyclic ring systems. Monocyclic heteroaromatic rings contain from about 5 to about 10 member atoms (carbon and heteroatoms), preferably from 5 to 7, and most preferably from 5 to 6 in the ring. Bicyclic heteroaromatic rings contain from 8 to 12 member atoms, preferably 9 or 10 member atoms in the ring. Bicyclic heteroaromatic rings are ring systems wherein at least one of the two rings is a heteroaromatic ring and the other ring is a heteroaromatic ring, an aromatic ring, a carbocyclic ring, or a heterocyclic ring. Heteroaromatic rings may be unsubstituted or substituted with from 1 to about 4 substituents on the ring.

“Member atom” refers to a polyvalent atom (C, O, N, or S atom) in a chain or ring system that continues the chain or ring system. For example, in benzene the six carbon atoms are member atoms and the six hydrogen atoms are not member atoms.

Compounds Prepared Using the Present Process

The present invention is directed to a one-pot, solution-phase process for making Boc-protected 3-aminohydantoins/thiohydantoins and 3-aminodihydrouracils/dihydrothiouracils according to **Formula I** below:



Formula I

In Formula I above, X is O or S.

5 In Formula I above, n is 0 or 1.

In Formula I above, R₁ is H, alkyl, carbocyclic ring, heterocyclic ring, aromatic ring, or heteroaromatic ring. When R₁ is substituted alkyl, preferred substituents include: halo, hydroxy, alkoxy, aryloxy, acyloxy, carboxy, mercapto, alkylthio, arylthio, acylthio, carbamoyl, amido, aromatic ring, heteroaromatic ring, carbocyclic ring, and heterocyclic
10 ring.

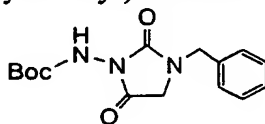
In Formula I above, R₂ is H, alkyl, carbocyclic ring, heterocyclic ring, aromatic ring, or heteroaromatic ring. When R₂ is substituted alkyl, preferred substituents include: halo, hydroxy, alkoxy, aryloxy, acyloxy, carboxy, alkoxycarbonyl, mercapto, alkylthio, arylthio, acylthio, amino, carbamoyl, carbamoyloxy, amido, alkoxylamido, ureido,
15 guanidino, aryl, heteroaryl, cycloalkyl or heterocyclyl.

In Formula I above, when n is 0, R₁ and R₂ may instead together form a ring system; said ring system being carbocyclic ring, heterocyclic ring, or heteroaromatic ring. When n is 1, R₁ and the member carbon atom adjacent to the carbon atom containing R₂ may instead together form a ring system; said ring system being carbocyclic ring,
20 heterocyclic ring, or heteroaromatic ring.

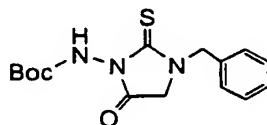
The Boc-protected 3-aminohydantoins/thiohydantoins and 3-aminodihydrouracils/dihydrothiouracils of the present invention may be further modified into substituted 3-aminohydantoins/thiohydantoins and 3-aminodihydrouracils/dihydrothiouracils using methods known to one of ordinary skill in
25 the art.

Compounds which may be prepared using the present invention include, but are not limited to the following:

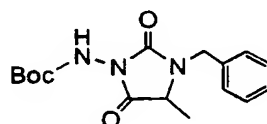
Carbamic acid, [2,5-dioxo-3-(phenylmethyl)-1-imidazolidinyl]-, 1,1-dimethylethyl ester.



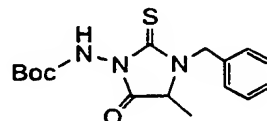
Carbamic acid, [5-oxo-3-(phenylmethyl)-2-thioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester.



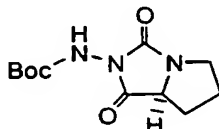
5 Carbamic acid, [4-methyl-2,5-dioxo-3-(phenylmethyl)-1-imidazolidinyl]-, 1,1-dimethylethyl ester.



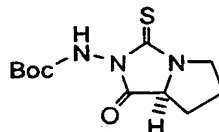
Carbamic acid, [4-methyl-5-oxo-3-(phenylmethyl)-2-thioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester.



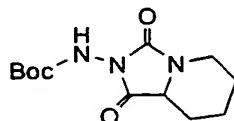
10 Carbamic acid, ((7aS)-tetrahydro-1,3-dioxo-1H-pyrrolo[1,2-c]imidazol-2(3H)-yl)-, 1,1-dimethylethyl ester.



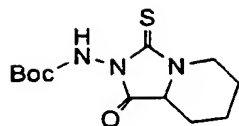
15 Carbamic acid, ((7aS)-tetrahydro-1-oxo-3-thioxo-1H-pyrrolo[1,2-c]imidazol-2(3H)-yl)-, 1,1-dimethylethyl ester.



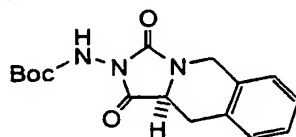
Carbamic acid, (Hexahydro-1,3-dioxoimidazol[1,5-a]pyridin-2(3H)-yl)-, 1,1-dimethylethyl ester.



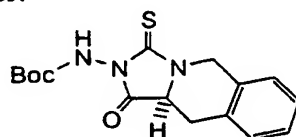
20 Carbamic acid, (Hexahydro-1-oxo-3-thioxoimidazol[1,5-a]pyridin-2(3H)-yl)-, 1,1-dimethylethyl ester.



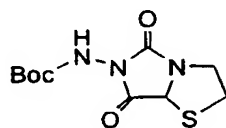
Carbamic acid, ((10aS)-1,5,10,10a-tetrahydro-1,3-dioxoimidazol[1,5-b]isoquinolin-2(3H)-yl)-, 1,1-dimethylethyl ester.



- 5 Carbamic acid, ((10aS)-1,5,10,10a-tetrahydro-1-oxo-3-thioxoimidazol[1,5-b]isoquinolin-2(3H)-yl)-, 1,1-dimethylethyl ester.

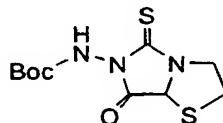


Carbamic acid, (Tetrahydro-5,7-dioxoimidazol[5,1-b]thiazol-6(5H)-yl)-, 1,1-dimethylethyl ester.

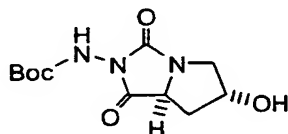


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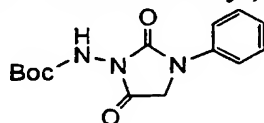
Carbamic acid, (Tetrahydro-7-oxo-7-thioxoimidazol[5,1-b]thiazol-6(5H)-yl)-, 1,1-dimethylethyl ester.



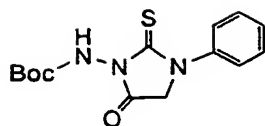
- 15 Carbamic acid, ((6R,7aS)-tetrahydro-6-hydroxy-1,3-dioxo-1H-pyrrolo[1,2-c]imidazol-2(3H)-yl)-, 1,1-dimethylethyl ester.



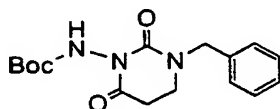
Carbamic acid, (2,5-dioxo-3-phenyl-1-imidazolidinyl)-, 1,1-dimethylethyl ester.



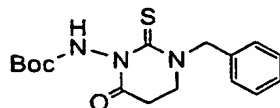
Carbamic acid, (5-oxo-3-phenyl-2-thioxo-1-imidazolidinyl)-, 1,1-dimethylethyl ester.



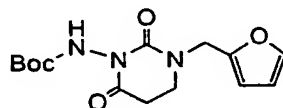
Carbamic acid, (tetrahydro-2,6-dioxo-3-(phenylmethyl)-1(2H)-pyrimidinyl)-, 1,1-dimethylethyl ester.



- 5 Carbamic acid, (tetrahydro-6-oxo-3-(phenylmethyl)-2-thioxo-1(2H)-pyrimidinyl)-, 1,1-dimethylethyl ester.

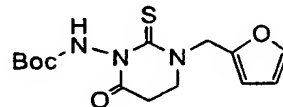


Carbamic acid, (3-(2-furanylmethyl)tetrahydro-2,6-dioxo-1(2H)-pyrimidinyl)-, 1,1-dimethylethyl ester.



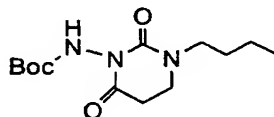
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Carbamic acid, (3-(2-furanylmethyl)tetrahydro-6-oxo-2-thioxo-1(2H)-pyrimidinyl)-, 1,1-dimethylethyl ester.

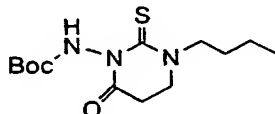


Carbamic acid, (3-butyltetrahydro-2,6-dioxo-1(2H)-pyrimidinyl)-, 1,1-dimethylethyl ester.

15

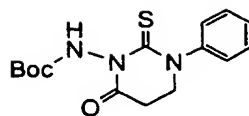


Carbamic acid, (3-butyltetrahydro-6-oxo-2-thioxo-1(2H)-pyrimidinyl)-, 1,1-dimethylethyl ester.

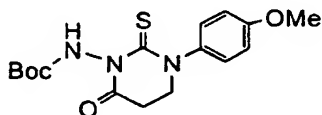


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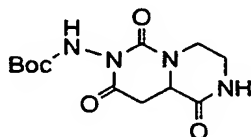
Carbamic acid, (tetrahydro-6-oxo-3-phenyl-2-thioxo-1(2H)-pyrimidinyl)-, 1,1-dimethylethyl ester.



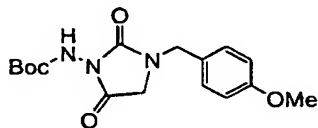
Carbamic acid, (tetrahydro-6-oxo-3-(4-methoxyphenyl)-2-thioxo-1(2H)-pyrimidinyl)-, 1,1-dimethylethyl ester.



- 5 Carbamic acid, (hexahydro-1,6,8-trioxo-2H-pyrazinol[1,2-c]pyrimidin-7(6H)-yl)-, 1,1-dimethylethyl ester.

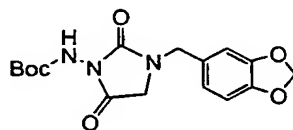


Carbamic acid, [3-[(4-methoxyphenyl)methyl]-2,5-dioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester.



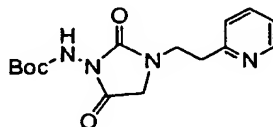
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Carbamic acid, [3-(1,3-benzodioxol-5-ylmethyl)-2,5-dioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester.

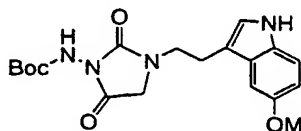


Carbamic acid, [2,5-dioxo-3-[2-(2-pyridinyl)ethyl]-1-imidazolidinyl]-, 1,1-dimethylethyl ester.

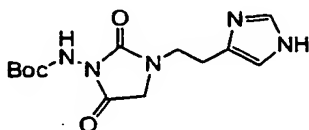
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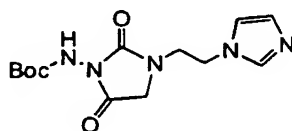
Carbamic acid, [3-[2-(5-methoxy-1H-indol-3-yl)ethyl]-2,5-dioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester.



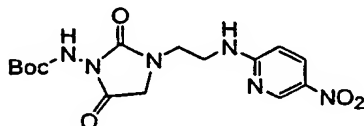
Carbamic acid, [3-[2-(1*H*-imidazol-4-yl)-ethyl]-2,5-dioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester.



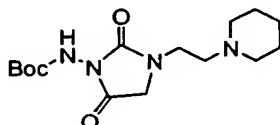
5 Carbamic acid, [3-[2-(1*H*-imidazol-1-yl)-ethyl]-2,5-dioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester.



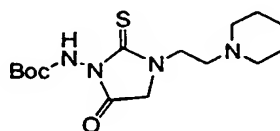
Carbamic acid, [3-[2-[[5-nitro-2-pyridinyl]amino]ethyl]-2,5-dioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester.



10 Carbamic acid, [2,5-dioxo-3-[2-(1-piperidiny)ethyl]-1-imidazolidinyl]-, 1,1-dimethylethyl ester.

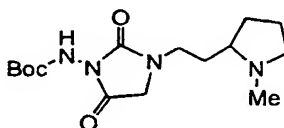


Carbamic acid, [5-oxo-3-[2-(1-piperidiny)ethyl]-2-thioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester.

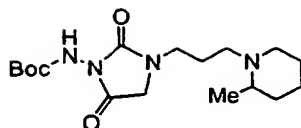


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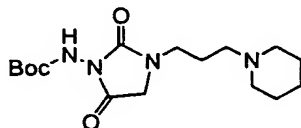
Carbamic acid, [3-[2-(1-methyl-2-pyrrolidiny)ethyl]-2,5-dioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester.



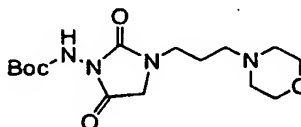
20 Carbamic acid, [3-[2-(2-methyl-1-piperidiny)propyl]-2,5-dioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester.



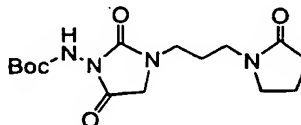
Carbamic acid, [2,5-dioxo-3-[3-(1-piperidiny)propyl]-1-imidazolidinyl]-, 1,1-dimethylethyl ester.



5 Carbamic acid, [3-[3-(4-morpholinyl)propyl]-2,5-dioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester.

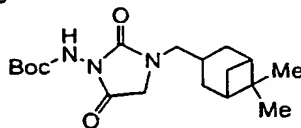


Carbamic acid, [2,5-dioxo-3-[3-(2-oxo-1-pyrrolidinyl)propyl]-1-imidazolidinyl]-, 1,1-dimethylethyl ester.

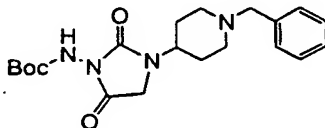


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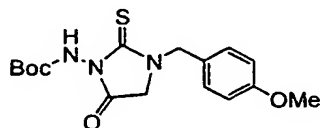
Carbamic acid, [3-[(6,6-dimethylbicyclo[3.1.1]hept-3-yl)methyl]-2,5-dioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester.



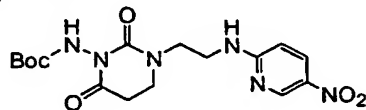
15 Carbamic acid, [2,5-dioxo-3-[1-(phenylmethyl)-4-piperidiny]-1-imidazolidinyl]-, 1,1-dimethylethyl ester.



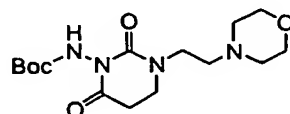
Carbamic acid, [3-[(4-methoxyphenyl)methyl]-5-oxo-2-thioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester.



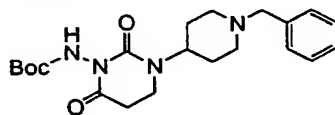
Carbamic acid, [tetrahydro-3-[(5-nitro-2-pyridinyl)amino]ethyl]-2,6-dioxo-1(2*H*)-pyrimidinyl]-, 1,1-dimethylethyl ester.



Carbamic acid, [tetrahydro-3-[2-(4-morpholinyl)ethyl]-2,6-dioxo-1(2*H*)-pyrimidinyl]-, 1,1-dimethylethyl ester.



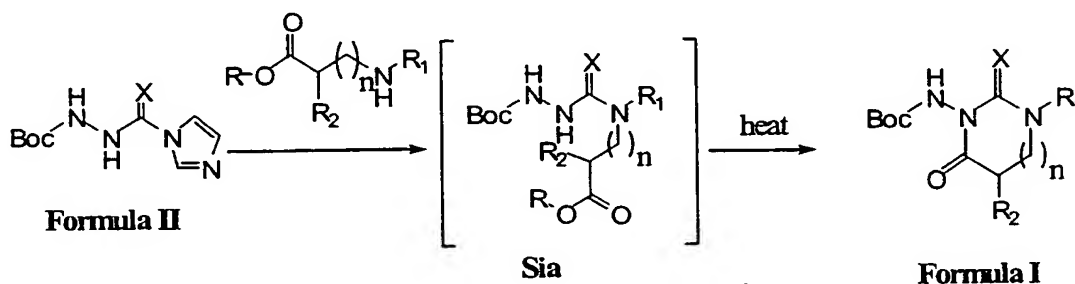
Carbamic acid, [tetrahydro-2,6-dioxo-3-[1-(phenylmethyl)-4-piperidiny]-1(2*H*)-pyrimidinyl]-, 1,1-dimethylethyl ester.



Solution-Phase Process for Making Compounds According to Formula I

In one embodiment, the present invention provides a one-pot solution-phase process for preparing compounds according to **Formula I** above depicted below as **Scheme I**. The process depicted below in **Scheme I** requires no chromatographies (for $n = 0$) and a simple liquid/liquid extraction and crystallization/filtration at the end.

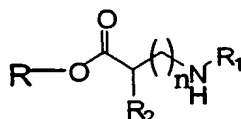
Scheme I



The process depicted above in **Scheme I** begins with providing a compound according to **Formula II**. In **Formula II**, X is as defined above for **Formula I**. Compounds according to **Formula II** can be made from known starting materials and methods known to one of ordinary skill in the art. One particularly preferred method for the preparation of compounds according to **Formula II** involves slow addition of

commercially available *t*-butoxycarbonyl (Boc) hydrazine to carbonyldiimidazole (X = O) or thiocarbonyldiimidazole (X = S). Once made, compounds according to **Formula II** need not be isolated, but rather can be reacted *in situ* for the next step.

Compounds according to **Formula II** are first reacted with ~~or~~ amino acid esters having the following general structure:

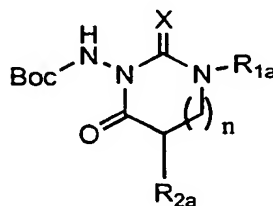


wherein R₁ and R₂ are as defined above for **Formula I**, and R is alkyl, carbocyclic ring, heterocyclic ring, aromatic ring, or heteroaromatic ring. Preferred R is methyl, ethyl, and benzyl. These ~~or~~ amino acid esters are commercially available or are made from commercially available starting materials from methods known to one of ordinary skill in the art.

The resulting intermediates according to **Sia** need not be isolated, but rather undergo intramolecular cyclization to the desired products of **Formula I** on warming. Thus, the next step in the process is heating the reaction mixture. The preferred reaction time is 8 hours and the reaction temperature is preferably kept between 60-70°C for 3-aminohydantoin derivatives (**Formula I** wherein n = 0). The preferred reaction time is >24 hours and the reaction temperature is preferably kept between 100-110°C for 3-aminodihydrouracil derivatives (**Formula I** wherein n = 1). Commonly used organic solvents are used. Preferred organic solvents include THF, DMF, dioxane, and methylene chloride. The most preferred organic solvent is dioxane.

Solid-Phase Process for Making Compounds According to **Formula I**

In another embodiment, the present invention provides a solid-phase process for preparing compounds according to **Formula Ia** below. **Formula Ia** is a subset of **Formula I** compounds.



wherein

X is O or S;

n is 0 or 1;

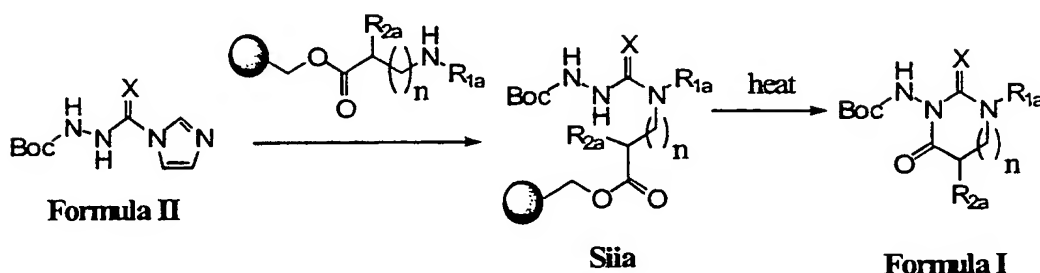
R_{1a} is H, alkyl, carbocyclic ring, heterocyclic ring, aromatic ring, or heteroaromatic ring;

5 R_{2a} is H, alkyl, carbocyclic ring, heterocyclic ring, aromatic ring, or heteroaromatic ring;

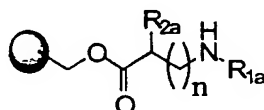
The solid phase process is depicted below as **Scheme II**.


Scheme II

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The process depicted above in **Scheme II** begins with providing a compound according to **Formula II**. Compounds according to **Formula II** are first reacted with
15 resin-bound or amino acid esters having the following general structure:



wherein R_{1a} and R_{2a} are as defined above for **Formula I**, and  is a Merrifield resin, hydroxymethyl resin, Wang resin, or PEG resin, preferably a Merrifield resin. These resin-bound or amino acid esters are made from commercially available starting materials from methods known to one of ordinary skill in the art. A preferred method for the preparation of Merrifield resin-bound or amino acid esters resins is to esterify the Merrifield resin with α-bromoacetic acid or acrylic acid. Relevant references
25 include: Wilson, L. J.; Li, M.; Portlock, D. E. *Tetrahedron Lett.* **1998**, 39 5135-5138. Morphy, J. R.; Rankovic, Z.; Rees, D. C. *Tetrahedron Lett.* **1996**, 37 3209-3212. Kolodziej, S.; Hamper, B. C. *Tetrahedron Lett.* **1996**, 37 5277-5280.

Compounds according to **Formula II** are preferably reacted with these resin-bound or amino acid esters at room temperature. Intermediates according to **Siia** are

then thoroughly washed to remove impurities and excess reagents. In this reaction step, common organic solvents are used. Preferred organic solvents include THF, DMF, dioxane, acetonitrile and methylene chloride. The most preferred solvent is anhydrous DMF.

5 Warming compounds according to **Siia** induces intramolecular cyclization and release from the resin to provide the desired products according to **Formula I**. Thus, the next step in the process is heating the reaction mixture. The temperature of the cyclization reaction is preferably kept between about 60-70°C and the reaction time is preferably about 8-10 hours for the formation of 3-aminohydantoin derivatives (**Formula I**, wherein $n = 0$).
10 **I**, wherein $n = 0$). The temperature of the cyclization reaction is preferably kept between about 90-95°C and the reaction time is preferably 24 hours for the formation of 3-aminodihydrouracil derivatives (**Formula I**, wherein $n = 1$).

This method allows for the ready preparation of 3-aminohydantoins/thiohydantoins and 3-aminodihydrouracils/dihydrothiouracils which contain a wide
15 variety of substituents at *N*-1, including basic groups which can be difficult to purify when made by solution methods.

The following non-limiting examples illustrate the present invention:

Example 1

20 **Preparation of carbamic acid, [5-oxo-3-(phenylmethyl)-2-thioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester:**

To a solution of 990 mg (90%, 5.0 mmol) of thiocarbonyldiimidazole in 25 mL of 1,4-dioxane is added dropwise 0.66 g (5 mmol) of *tert*-butyl carbazate in 25 mL of 1,4-dioxane. The solution is stirred for 3 hours at room temperature, followed by the addition
25 of *N*-benzylglycine ethyl ester 996 mg (5 mmol). The resulting mixture is heated to 60 °C for 4 hours. The dioxane is removed under reduced pressure. The residue is dissolved in EtOAc (150 mL) and washed with water (2 x 50 mL), 0.1N aqueous HCl (2 x 50 mL), dried with MgSO₄ and concentrated *in vacuo* to afford carbamic acid, [5-oxo-3-(phenylmethyl)-2-thioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester (1.52 g, 95%).

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Example 2

Preparation of carbamic acid, [4-methyl-5-oxo-3-(phenylmethyl)-2-thioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester:

To a solution of 593 mg (90%, 3.0 mmol) of thiocarbonyldiimidazole in 15 mL of
35 1,4-dioxane is added dropwise 0.66 g (5 mmol) of *tert*-butyl carbazate in 25 mL of 1,4-

dioxane. The solution is stirred for 3 hours at room temperature, followed by the addition of *N*-benzylalanine ethyl ester 621 mg (3 mmol). The resulting mixture is heated to 60 °C for 4 hours. The dioxane is removed under reduced pressure. The residue is dissolved in EtOAc (100 mL) and washed with water (50 mL), 0.1N aqueous HCl (2 x 25 mL), dried
5 with MgSO₄ and concentrated *in vacuo* to afford carbamic acid, [4-methyl-5-oxo-3-(phenylmethyl)-2-thioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester (887 mg, 80%).

Example 3

Sup A 10 Preparation of carbamic acid, (Tetrahydro-5,7-dioxoimidazol[5,1-b]thiazo- 6(5*H*)-yl)-, 1,1-dimethylethyl ester:

To a solution of 1.03 g (6.4 mmol) of carbonyldiimidazole in 30 mL of THF is added dropwise 0.66 g (5 mmol) of *tert*-butyl carbazate in 10 mL of THF. The solution is stirred for 4 hours at room temperature, followed by the addition of methyl thiozolidine-2-carboxylate HCl salt 920 mg (5.0 mmol). The resulting mixture is heated to reflux for 4
15 hours. The THF is removed under reduced pressure. The residue is dissolved in EtOAc (100 mL) and washed with water (100 mL), 0.1N aqueous HCl (100 mL), water (100 mL), dried with Na₂SO₄ and concentrated *in vacuo* to afford carbamic acid, ((7*aS*)-tetrahydro-5,7-dioxoimidazol[5,1-b]thiazo- 6(5*H*)-yl)-, 1,1-dimethylethyl ester (1.0 g, 74%).

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Example 4

Preparation of carbamic acid, ((10*aS*)-1,5,10,10*a*-tetrahydro-1,3-dioxoimidazol[1,5-*b*]isoquinolin-2(3*H*)-yl)-, 1,1-dimethylethyl ester:

To a solution of 1.06 g (6.5 mmol) of carbonyldiimidazole in 25 mL of 1,4-dioxane is added dropwise 0.66 g (5 mmol) of *tert*-butyl carbazate in 25 mL of 1,4-dioxane. The solution is stirred for 3 hours at room temperature, followed by the addition of benzyl (S)-(-) 1,2,3,4-tetrahydro-3-isoquinoline carboxylate *p*-toluenesulfonic acid salt 2.19 g (5 mmol) and triethylamine (0.5 mL). The resulting mixture is heated to 60 °C for 4 hours. The dioxane is removed under reduced pressure. The residue is dissolved in
30 EtOAc (150 mL) and washed with water (2 x 50 mL), 0.1N aqueous HCl (2 x 50 mL), dried with MgSO₄ and concentrated to 20mL *in vacuo* to give a white precipitate. The solid is filtered off and dried *in vacuo* to afford carbamic acid, ((10*aS*)-1,5,10,10*a*-tetrahydro-1,3-dioxoimidazol[1,5-*b*]isoquinolin-2(3*H*)-yl)-, 1,1-dimethylethyl ester (1.38 g, 87%).

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Example 5

Preparation of carbamic acid, ((10aS)-1,5,10,10a-tetrahydro-1-oxo-3-thioxoimidazol[1,5-b]isoquinolin-2(3H)-yl)-, 1,1-dimethylethyl ester:

To a solution of 972 mg (6 mmol) of carbonyldiimidazole in 25 mL of 1,4-dioxane is added dropwise 0.66 g (5 mmol) of *tert*-butyl carbazate in 25 mL of 1,4-dioxane. The solution is stirred for 3 hours at room temperature, followed by the addition of benzyl (S)-(-) 1,2,3,4-tetrahydro-3-isoquinoline carboxylate p-toluenesulfonic acid salt 2.19 g (5 mmol) and triethylamine (0.5 mL). The resulting mixture is heated to 60 °C for 4 hours. The dioxane is removed under reduced pressure. The residue is dissolved in EtOAc (150 mL) and washed with water (2 x 50 mL), 0.1N aqueous HCl (2 x 50 mL), dried with MgSO₄ and concentrated to 20mL *in vacuo* to give a white precipitate. The solid is filtered off and dried *in vacuo* to afford carbamic acid, ((10aS)-1,5,10,10a-tetrahydro-1-oxo-3-thioxoimidazol[1,5-b]isoquinolin-2(3H)-yl)-, 1,1-dimethylethyl ester (1.56 g, 94%).

Example 6

Preparation of carbamic acid, (2,5-dioxo-3-phenyl-1-imidazolidinyl)-, 1,1-dimethylethyl ester:

To a solution of 915 mg (5.6 mmol) of carbonyldiimidazole in 15 mL of 1,4-dioxane is added dropwise 528 g (4.8 mmol) of *tert*-butyl carbazate in 15 mL of 1,4-dioxane. The solution is stirred for 2 hours at room temperature, followed by the addition of N-phenyl glycinate ethyl ester 716 mg (4.0 mmol). The resulting mixture is heated to 70 °C for 7 hours. The dioxane is removed under reduced pressure. The residue is dissolved in EtOAc (100 mL) and washed with water (50 mL), 0.1N aqueous HCl (2 x 50 mL), dried with MgSO₄ and concentrated to 20mL *in vacuo* to give a white precipitate. The solid is filtered off and dried *in vacuo* to afford Preparation of carbamic acid, (2,5-dioxo-3-phenyl-1-imidazolidinyl)-, 1,1-dimethylethyl ester (858 mg, 76%).

Example 7

Preparation of carbamic acid, (5-oxo-3-phenyl-2-thioxo-1-imidazolidinyl)-, 1,1-dimethylethyl ester:

To a solution of 593 mg (3.0 mmol) of thiocarbonyldiimidazole in 15 mL of 1,4-dioxane is added dropwise 396 g (3.0 mmol) of *tert*-butyl carbazate in 15 mL of 1,4-dioxane. The solution is stirred for 3 hours at room temperature, followed by the addition of N-phenyl glycinate ethyl ester 495 mg (3.0 mmol). The resulting mixture is heated to 70 °C for 7 hours. The dioxane is removed under reduced pressure. The residue is dissolved in EtOAc (100 mL) and washed with water (50 mL), 0.1N aqueous HCl (2 x 50

mL), dried with MgSO_4 and concentrated to afford crude product which is further purified by Biotage column (eluent: EtOAc/Hexane, 3/7). The pure product, carbamic acid, (5-dioxo-3-phenyl-2-thioxo-1-imidazolidinyl)-, 1,1-dimethylethyl ester, is obtained as semisolid material (820 mg, 81%).

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Example 8

Preparation of carbamic acid, (hexahydro-1,3-dioxoimidazol[1,5-a]pyridin-2(3H)-yl)-, 1,1-dimethylethyl ester:

To a solution of 972 mg (6 mmol) of carbonyldiimidazole in 25 mL of 1,4-dioxane is added dropwise 792 g (6 mmol) of *tert*-butyl carbazate in 25 mL of 1,4-dioxane. The solution is stirred for 2 hours at room temperature, followed by the addition of ethyl pipercolinate 785 mg (5 mmol). The resulting mixture is heated to 60-70 °C for 4 hours. The dioxane is removed under reduced pressure. The residue is dissolved in EtOAc (150 mL) and washed with water (50 mL), 0.1N aqueous HCl (2 x 50 mL), dried with MgSO_4 and concentrated to afford carbamic acid, (hexahydro-1,3-dioxoimidazol[1,5-a]pyridin-2(3H)-yl)-, 1,1-dimethylethyl ester (1.21 g, 90%).

Example 9

Preparation of carbamic acid, (3-(phenylmethyl)tetrahydro-2,6-dioxo-1(2H)-pyrimidinyl)-, 1,1-dimethylethyl ester:

To a solution of 1.14 g (7 mmol) of carbonyldiimidazole in 50 mL of 1,4-dioxane is added dropwise 793 mg (6 mmol) of *tert*-butyl carbazate in 10 mL of 1,4-dioxane. The solution is stirred for 4 hours at room temperature, followed by the addition of *N*-benzyl-alanine ethyl ester 1.04 g (5 mmol). The resulting mixture is refluxed for 72 hours. The dioxane is removed under reduced pressure. The residue is dissolved in EtOAc, washed with H_2O , 0.1 N HCl, H_2O respectively and dried over Na_2SO_4 and concentrated *in vacuo* to afford carbamic acid, (3-(phenylmethyl)tetrahydro-2,6-dioxo-1(2H)-pyrimidinyl)-, 1,1-dimethylethyl ester (1.02 g, 64%).

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Example 10

Preparation of carbamic acid, (3-(2-furanylmethyl)tetrahydro-2-oxo-6-thioxo-1(2H)-pyrimidinyl)-, 1,1-dimethylethyl ester:

To a solution of 988 mg (90%, 5.5 mmol) of thiocarbonyldiimidazole in 15 mL of 1,4-dioxane is added dropwise 660 mg (5 mmol) of *tert*-butyl carbazate in 25 mL of 1,4-dioxane. The solution is stirred for 3 hours at room temperature, followed by the addition of *N*-2-furanylmethyl-alanine ethyl ester 985 mg (5 mmol). The resulting mixture is

refluxed for 24 hours. The dioxane is removed under reduced pressure. The residue is purified by Biotage column (eluent: EtOAc/Hexane, 6/4) to afford carbamic acid, (3-(2-furanylmethyl)tetrahydro-2-oxo-6-thioxo-1(2H)-pyrimidinyl)-, 1,1-dimethylethyl ester (1.25 g, 77%).

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Example 11

Preparation of carbamic acid, (3-(2-furanylmethyl)tetrahydro-2,6-dioxo-1(2H)-pyrimidinyl)-, 1,1-dimethylethyl ester:

To a solution of 810 mg (90%, 5.0 mmol) of carbonyldiimidazole in 25 mL of 1,4-dioxane is added dropwise 660 mg (5 mmol) of *tert*-butyl carbazate in 25 mL of 1,4-dioxane. The solution is stirred for 3 hours at room temperature, followed by the addition of *N*-2-furanylmethyl -alanine ethyl ester 985 mg (5 mmol). The resulting mixture is refluxed for 24 hours. The dioxane is removed under reduced pressure. The residue is purified by Biotage column (eluent: EtOAc/Hexane, 6/4) to afford carbamic acid, (3-(2-furanylmethyl)tetrahydro-2,6-dioxo-1(2H)-pyrimidinyl)-, 1,1-dimethylethyl ester (1.01 g, 65%).

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Example 12

Preparation of carbamic acid, (3-butyltetrahydro-6-oxo-2-thioxo-1(2H)-pyrimidinyl)-, 1,1-dimethylethyl ester:

To a solution of 984 mg (90%, 5.5mmol) of thiocarbonyldiimidazole in 25 mL of 1,4-dioxane is added dropwise 0.66 g (5 mmol) of *tert*-butyl carbazate in 25 mL of 1,4-dioxane. The solution is stirred for 3 hours at room temperature, followed by the addition of *N*-*n*-butyl- -alanine methyl ester 795 mg (5 mmol). The resulting mixture is refluxed for 24 hours. The dioxane is removed under reduced pressure. The residue is dissolved in EtOAc (100 mL) and washed with water (50 mL), 0.1N aqueous HCl (2 x 25 mL), dried with MgSO₄ and concentrated *in vacuo* to afford carbamic acid, (3-butyltetrahydro-6-oxo-2-thioxo-1(2H)-pyrimidinyl)-, 1,1-dimethylethyl ester (1.23 g, 81%).

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Example 13

Preparation of carbamic acid, (3-butyltetrahydro-2,6-dioxo -1(2H)-pyrimidinyl)-, 1,1-dimethylethyl ester:

To a solution of 1.14 g (7.0 mmol) of carbonyldiimidazole in 30 mL of 1,4-dioxane is added dropwise 0.79 g (6 mmol) of *tert*-butyl carbazate in 20 mL of 1,4-dioxane. The solution is stirred for 4 hours at room temperature, followed by the addition

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of *N*-*n*-butyl- -alanine methyl ester 795 mg (5 mmol). The resulting mixture is refluxed for 40 hours. The dioxane is removed under reduced pressure. The residue is dissolved in EtOAc, washed with H₂O, 0.1 N HCl, H₂O respectively and dried over Na₂SO₄ and concentrated *in vacuo* to afford carbamic acid, (3-butyltetrahydro-2,6-dioxo-1(2*H*)-pyrimidinyl)-, 1,1-dimethylethyl ester (1.28 g, 84%).

Example 14

Preparation of carbamic acid, (tetrahydro-6-oxo-3-(4-methoxyphenyl)-2-thioxo-1(2*H*)-pyrimidinyl)-, 1,1-dimethylethyl ester:

To a solution of 988 mg (90%, 5.5 mmol) of thiocarbonyldiimidazole in 25 mL of 1,4-dioxane is added dropwise 0.66 g (5 mmol) of *tert*-butyl carbazate in 25 mL of 1,4-dioxane. The solution is stirred for 3 hours at room temperature, followed by the addition of *N*-(4-methoxyphenyl)- -alanine ethyl ester 1.12 g (5 mmol). The resulting mixture is refluxed for 48 hours. The dioxane is removed under reduced pressure. The residue is dissolved in EtOAc (100 mL) and washed with water (50 mL), 0.1N aqueous HCl (2 x 25 mL), dried with MgSO₄ and concentrated *in vacuo* to afford carbamic acid, (tetrahydro-6-oxo-3-(4-methoxyphenyl)-2-thioxo-1(2*H*)-pyrimidinyl)-, 1,1-dimethylethyl ester (0.59 g, 33%).

Example 15

Preparation of Merrifield resin-bound -bromoacetate ester :

To a solution of DIC (diisopropylcarbodiimide) (31g, 253 mmol), -bromoacetic acid (35g, 246 mmol) and Merrifield resin (50 g, 33.5 mmol, loading level: 0.67 mmol/g) in methylene chloride (600 mL) is added DMAP (1g, 8.1 mmol). The resulting mixture is shaken at room temperature for 24 hours. Resin is collected on a glass filter and washed two times each with DMF, MeOH, DCM. The resin is dried to give the Merrifield resin-bound -bromoacetate ester (53.1 g, yield 98%).

Example 16

Preparation of carbamic acid, [2,5-dioxo-3-[2-(2-pyridinyl)ethyl]-1-imidazolidinyl]-, 1,1-dimethylethyl ester:

Merrifield resin-bound -bromoacetate ester (2 g, loading 0.67 mmol/g) is treated with DMF (40 mL) and 2-(2-aminoethyl)pyridine (810 mg, 6.6 mmol) and allowed to shake for 24 hours at room temperature. Washing two times each with DMF, MeOH, DCM afforded resin. This is then treated with Boc-hydrazinecarbonylimidazole

(6.6 mmol) in 40 mL of DMF (prepared *in situ* according to the process of solution-phase chemistry which is described above in Scheme 1) at room temperature for 10 hours and washed two times each with DMF, MeOH, DCM to afford a resin according to Siia (where $n = 0$, $X = O$, $R_1 = 2-(2\text{-pyridinyl})\text{ethyl}$). The resin is then placed in a flask with 40 mL of DMF and heated to 65-70°C for 8 hours. After cooling, the resin is filtered, washed with small amount of DMF, DCM and MeOH and the combined filtrates concentrated. The residue is dissolved in 30 mL of MeOH and filtered, concentrated *in vacuo* to give desired product, carbamic acid, [2,5 dioxo-3-[2-(2-pyridinyl)ethyl]-1-imidazolidinyl]-, 1,1-dimethylethyl ester (183 mg, 63%).

Example 17

Preparation of carbamic acid, [3-[2-(5-methoxy-1*H*-indol-3-yl)ethyl]-2,5-dioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester:

Merrifield resin-bound -bromoacetate ester (2 g, loading 0.67 mmol/g) is treated with DMSO (60 mL) and 5-methoxytryptamine (1.0 g, 5.26 mmol) and allowed to shake for 24 hours at room temperature. Washing two times each with DMF, MeOH, DCM affords the resin. This is then treated with Boc-hydrazinecarbonylimidazole (5.2 mmol) in 60 mL of DMF (prepared *in situ* according to the process of solution-phase chemistry which is described above in Scheme 1) at room temperature for 10 hours and washed two times each with DMF, MeOH, DCM to afford a resin according to Siia (where $n = 0$, $X = O$, $R_1 = 2-(5\text{-methoxy-1*H*-indol-3-yl})\text{ethyl}$). The resin is then placed in a flask with 50 mL of DMF and heated to 60-70°C for 8 hours. After cooling, the resin is filtered, washed two times each with DMF, DCM and MeOH and the combined filtrates concentrated. The residue is dissolved in 30 mL of MeOH and filtered, concentrated *in vacuo* to give desired product, carbamic acid, [3-[2-(5-methoxy-1*H*-indol-3-yl)ethyl]-2,5-dioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester (310 mg, 61%).

Example 18

Preparation of carbamic acid, [3-[2-(1*H*-imidazol-4-yl)-ethyl]-2,5-dioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester:

Merrifield resin-bound -bromoacetate ester (2 g, loading 0.67 mmol/g) is treated with DMSO (60 mL) and histamine (733 mg, 6.6 mmol) and allowed to shake for 24 hours at room temperature. Washing two times each with DMF, MeOH, DCM afford the resin. This is then treated with Boc-hydrazinecarbonylimidazole (6.6 mmol) in 60 mL of DMF (prepared *in situ* according to the process of solution-phase chemistry which is described above in Scheme 1) at room temperature for 10 hours and washed two times

each with DMF, MeOH, DCM to afford a resin according to Siia (where $n = 0$, $X = O$, $R_1 = 2-(1H\text{-imidazol-4-yl})\text{-ethyl}$). The resin is then placed in a flask with 50 mL of DMF and heated to 60-70°C for 8 hours. After cooling, the resin is filtered, washed with small amount of DMF, DCM and MeOH and the combined filtrates concentrated. The residue is dissolved in 30 mL of MeOH and filtered, concentrated *in vacuo* to give desired product, carbamic acid, [3-[2-(1H-imidazol-4-yl)-ethyl]-2,5-dioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester (202 mg, 50%).

Example 19

Preparation of carbamic acid, [3-[2-(1-methyl-2-pyrrolidinyl)ethyl]-2,5-dioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester:

The Merrifield resin-bound -bromoacetate ester (3 g, loading 0.67 mmol/g) is treated with DMSO (60 mL) and 2-(2-aminoethyl)-1-methylpyrrolidine (1.42 g, 10 mmol) and allowed to shake for 24 hours at room temperature. Washing two times each with DMF, MeOH, DCM affords the resin. This is then treated with Boc-hydrazinecarbonylimidazole (10 mmol) in 60 mL of DMF (prepared *in situ* according to the process of solution-phase chemistry which is described above in Scheme 1) at room temperature for 10 hours and washed two times each with DMF, MeOH, DCM to afford a resin according to Siia (where $n = 0$, $X = O$, $R_1 = 2-(1\text{-methyl-2-pyrrolidinyl})\text{ethyl}$). The resin is then placed in a flask with 50 mL of DMF and heated to 60-70°C for 8 hours. After cooling, the resin is filtered, washed with small amount of DMF, DCM and MeOH and the combined filtrates concentrated. The residue is dissolved in 30 mL of MeOH and filtered, concentrated *in vacuo* to give desired product (445 mg, 69%).

Example 20

Preparation of carbamic acid, [3-[2-[[5-nitro-2-pyridinyl]amino]ethyl]-2,5-dioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester:

Merrifield resin-bound -bromoacetate ester (3 g, loading 0.67 mmol/g) is treated with DMSO (60 mL) and 2-(2-aminoethylamino)-5-nitropyridine (1.82 g, 10 mmol) and allowed to shake for 24 hours at room temperature. Washing two times each with DMF, MeOH, DCM affords the resin. This is then treated with Boc-hydrazinecarbonylimidazole (10 mmol) in 60 mL of DMF (prepared *in situ* according to the process of solution-phase chemistry which is described above in Scheme 1) at room temperature for 10 hours and washed two times each with DMF, MeOH, DCM to afford a resin according to Siia (where $n = 0$, $X = O$, $R_1 = 2\text{-}[[5\text{-nitro-2-pyridinyl}]amino]ethyl$). The resin is then placed in a flask with 50 mL of DMF and heated to 60-70°C for 8 hours. After cooling, the resin

is filtered, washed two times each with DMF, DCM and MeOH and the combined filtrates concentrated. The residue is dissolved in 30 mL of MeOH and filtered, concentrated *in vacuo* to give desired product, carbamic acid, [3-[2-[[5-nitro-2-pyridinyl]amino]ethyl]-2,5-dioxo-1-imidazolidinyl]-, 1,1-dimethylethyl ester (440 mg, 58.5%).

Example 21

Preparation of carbamic acid, [2,5-dioxo-3-[2-(1-piperidinyl)ethyl]-1-imidazolidinyl]-, 1,1-dimethylethyl ester:

10 Merrifield resin-bound -bromoacetate ester (2 g, loading 0.67 mmol/g) is treated with DMSO (60 mL) and 1-(2-aminoethyl)piperidine (0.88 g, 6.7 mmol) and allowed to shake for 24 hours at room temperature. Washing two times each with DMF, MeOH, DCM affords the resin. This is then treated with Boc-hydrazinecarbonylimidazole (6.5 mmol) in 50 mL of DMF (prepared *in situ* according to the process of solution-phase
15 chemistry which is described above in Scheme 1) at room temperature for 10 hours and washed two times each with DMF, MeOH, DCM to afford a resin according to Siia (where $n = 0$, $X = O$, $R_1 = 2$ -(1-piperidinyl)ethyl). The resin is then placed in a flask with 30 mL of DMF and heated to 60-70°C for 8 hours. After cooling, the resin is filtered, washed two times each with DMF, DCM and MeOH and the combined filtrates
20 concentrated. The residue is dissolved in 30 mL of MeOH and filtered, concentrated *in vacuo* to give desired product, carbamic acid, [2,5-dioxo-3-[2-(1-piperidinyl)ethyl]-1-imidazolidinyl]-, 1,1-dimethylethyl ester (262 mg, 59%).

Example 22

25 **Preparation of Merrifield resin-bound acrylate ester:**

To a solution of DIC (15g, 119 mmol), acrylic acid (17g, 208 mmol) and Merrifield resin (25 g, 200 mmol, loading level: 0.80 mmol/g) in methylene chloride (300 mL) is added DMAP (0.5g, 4 mmol). The resulting mixture is shaken at room temperature for 24 hours. Resin is collected on a glass filter and washed two times each
30 with DMF, MeOH, DCM. The resin is dried to give the Merrifield resin-bound acrylate ester (37 g, yield 94%).

Example 23

Preparation of carbamic acid, [tetrahydro-3-[(5-nitro-2-pyridinyl)amino]ethyl]-2,6-dioxo-1(2H)-pyrimidinyl]-, 1,1-dimethylethyl ester:

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Merrifield resin-bound acrylate ester (2 g, loading 0.8 mmol/g) is treated with DMSO (50 mL) and 2-(2-aminoethylamino)-5-nitropyridine (1.46 g, 8.0 mmol) and allowed to shake for 24 hours at room temperature. Washing two times each with DMF, MeOH, DCM affords the resin. This is then treated with Boc-hydrazinecarbonylimidazole (8 mmol) in 40 mL of DMF (prepared *in situ* according to the process of solution-phase chemistry which is described above in Scheme 1) at room temperature for 24 hours and washed two times each with DMF, MeOH, DCM to afford a resin according to Siia (where $n = 1$, $X = O$, $R_1 = (5\text{-nitro-2-pyridinyl})\text{aminoethyl}$). The resin is then placed in a flask with 40 mL of DMF and heated to 95°C for 24 hours. After cooling, the resin is filtered, washed two times each with DMF, DCM and MeOH and the combined filtrates concentrated. The residue is dissolved in 40 mL of EtOAc and filtered, concentrated *in vacuo* to give desired product carbamic acid, [tetrahydro-3-[(5-nitro-2-pyridinyl)amino]ethyl]-2,6-dioxo-1(2H)-pyrimidinyl]-, 1,1-dimethylethyl ester (289 mg, 46%).

Example 24

Preparation of carbamic acid, [tetrahydro-3-[2-(4-morpholinyl)ethyl]-2,6-dioxo-1(2H)-pyrimidinyl]-, 1,1-dimethylethyl ester:

Merrifield resin-bound acrylate ester (2 g, loading, 8.0 mmol/g) is treated with DMSO (50 mL) and 4-(2-aminoethyl)morpholine (1.04 g, 8 mmol) and allowed to shake for 24 hours at room temperature. Washing two times each with DMF, MeOH, DCM affords the resin. This is then treated with Boc-hydrazinecarbonylimidazole (8 mmol) in 40 mL of DMF (prepared *in situ* according to the process of solution-phase chemistry which is described above in Scheme 1) at room temperature for 24 hours and washed two times each with DMF, MeOH, DCM to afford a resin according to Siia (where $n = 1$, $X = O$, $R_1 = 2\text{-(4-morpholinyl)ethyl}$). The resin is then placed in a flask with 40 mL of DMF and heated to 95°C for 24 hours. After cooling, the resin is filtered, washed two times each with DMF, DCM and MeOH and the combined filtrates concentrated. The residue is dissolved in 40 mL of EtOAc and filtered, concentrated *in vacuo* to give desired product carbamic acid, [tetrahydro-3-[2-(4-morpholinyl)ethyl]-2,6-dioxo-1(2H)-pyrimidinyl]-, 1,1-dimethylethyl ester (229 mg, 42%).

Example 25

Preparation of carbamic acid, [tetrahydro-2,6-dioxo-3-[1-(phenylmethyl)-4-piperidinyl]-1(2H)-pyrimidinyl]-, 1,1-dimethylethyl ester:

Merrifield resin-bound acrylate ester (2 g, loading, 8.0 mmol/g) is treated with DMSO (50 mL) and 4-amino-1-benzyl-piperidine (1.52 g, 8 mmol) and allowed to shake for 24 hours at room temperature. Washing two times each with DMF, MeOH, DCM affords the resin. This is then treated with Boc-hydrazinecarbonylimidazole (8 mmol) in 40 mL of DMF (prepared *in situ* according to the process of solution-phase chemistry which is described above in Scheme 1) at room temperature for 24 hours and washed two times each with DMF, MeOH, DCM to afford a resin according to Siia (where $n = 1$, $X = O$, $R_1 = 1$ -(phenylmethyl)-4-piperidiny). The resin is then placed in a flask with 40 mL of DMF and heated to 95°C for 24 hours. After cooling, the resin is filtered, washed two times each with DMF, DCM and MeOH and the combined filtrates concentrated. The residue is dissolved in 20-30 mL of MeOH and filtered, concentrated *in vacuo* to give desired product carbamic acid, [tetrahydro-2,6-dioxo-3-[1-(phenylmethyl)-4-piperidiny]-1(2*H*)-pyrimidinyl]-, 1,1-dimethylethyl ester (289 mg, 45%).

Example 26

Preparation of carbamic acid, [tetrahydro-6-oxo-3-(phenylmethyl)-2-thioxo-1(2*H*)-pyrimidinyl]-, 1,1-dimethylethyl ester:

Merrifield resin-bound acrylate ester (2 g, loading, 8.0 mmol/g) is treated with DMSO (50 mL) and benzyl amine (1.025 g, 9 mmol) and allowed to shake for 24 hours at room temperature. Washing two times each with DMF, MeOH, DCM affords the resin. This is then treated with Boc-hydrazinecarbonylimidazole (6 mmol) in 50 mL of DMF (prepared *in situ* according to the process of solution-phase chemistry which is described above in Scheme 1) at room temperature for 24 hours and washed two times each with DMF, MeOH, DCM to afford a resin according to Siia (where $n = 1$, $X = S$, $R_1 = \text{benzyl}$). The resin is then placed in a flask with 50 mL of DMF and heated to 95°C for 24 hours. After cooling, the resin is filtered, washed two times each with DMF, DCM and MeOH and the combined filtrates concentrated. The residue is dissolved in 40 mL of EtOAc and filtered, concentrated *in vacuo* to give desired product carbamic acid, [tetrahydro-6-oxo-3-(phenylmethyl)-2-thioxo-1(2*H*)-pyrimidinyl]-, 1,1-dimethylethyl ester (117 mg, 22%).